
POLISHING MACHINE QUESTIONNAIRE

COMPLETING THIS FORM WILL ASSIST US IN RECOMMENDING A MACHINE FOR YOUR APPLICATION. WE DO RECOGNIZE THAT YOUR ANSWERS ARE PROPRIETARY AND WE WILL GUARD THIS INFORMATION APPROPRIATELY.

Note: Not all questions may apply.

Part Description: _____ Part Material: _____

Part Size(s) - Range (Diameter, Width, Length): _____

Starting Thickness After Lapping (inch, mm, microns): _____

Starting thickness variation between individual parts: _____

Final Target Thickness: _____

Final Target Thickness Tolerance: _____

Required Flatness: _____ Required Parallelism: _____

Required Finish: _____

Current Processing Method: Single Side Polish: _____ Double Side Polish: _____

Current Cycle Time: _____

Additional Information About Current Method: _____

Required Production Rate: Number of Parts: _____ Time Frame: _____

Number of Work Shifts: _____ Days per Week: _____

Preferred Polish Compound : - Water base: _____ Other: _____

Type of Water Available (Tap / Deionized / Reverse Osmosis): _____

Preferred Polish Abrasive Material: _____ Particle Size: _____

Planned Polishing Pad Material: _____

pH of Planned Polishing Compound: _____

Are Stainless Steel Polishing Plates and Gears Required: _____

Additional Preferences for New Method: _____
